



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

004188

D350-561-045
Job Sheet 178791



Part No: D350-561-045

Job Qty: 2 ea

Part Name: Dual Mirror Accessories



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP D 05.09.15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM IPP Rev:E add pick kit DD 10.04.19 verified by:EC IPP Rev:F 10.09.14 per IIN revD DD ver:EC IPP REV:G 12.05.30 PER ECN 12-596 DD VERF:EC

Ship Via:

DAS

10

DAS

21

See attachment

chg003

JUL 03 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/27/18	6/27/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 03 2018
105	Packaging	2 pcs	6/27/18	6/27/18	0.00	0.00	Packaging1-3		JUL 03 2018
110	QC	2 pcs	6/27/18	6/27/18	0.00	0.00	QC4		JUL 03 2018
120	Packaging	2 pcs	6/27/18	6/27/18	0.00	0.00	Packaging3-1		JUL 03 2018
125	DC	2 pcs	6/27/18	6/27/18	0.00	0.00	DC		JUL 03 2018
130	QC21-FG	2 Ea	6/27/18	6/27/18	0.00	0.00	QC21		JUL 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	4 Ea (2 ea)	90-Start up Operation	3041106-1
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	5072452
D2012-113	Clamp	4 Ea (2 ea)	90-Start up Operation	5068708
D3635-3	Gasket	4 Ea (2 ea)	90-Start up Operation	5080135
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5078167
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	5015269
NAS1149D0463J	Washer	4 Ea (2 ea)	90-Start up Operation	5067900

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	4	238	0
	D2011-101	2	18	0
	D2012-113	4	13	0
	D3635-3	4	16	0
	MS21042L3	4	1,902	0
	NAS1149D0363J	8	2,225	0
	NAS1149D0463J	4	5,122	0

Part Specifications

Specifications could not be found.



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Container No: S088715



Part: D350-561-045

Job No: 178791

Serial No/Batch: S088715

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/03/10

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Number: D350-561-045

Description: DUAL MIRROR ACCESSORY

[illegible]